Consigned by Three Chimneys Sales, Agent

**Hip No.** 549
**BAY COLT**
**Foaled February 8, 2007**

**Fappiano**
**Gana Facil**
**El Gran Senor**
**Image of Reality**
**Mt. Livermore**
**Big Dreams**
**Crafty Prospector**
**Letty's Pennant**

**Unbridled**
**Toussaud**
**Housebuster**
**Pennant Winner**

**Empire Maker**
**Secret Liaison** (1998)

**BAY COLT**

By **EMPIRE MAKER** (2000). Classic winner of $1,985,800, Belmont S. [G1] (BEL, $600,000), etc. His first foals are 3-year-olds of 2008. Sire of 185 foals, 56 starters, 6 stakes winners, 20 winners of 31 races and earning $1,872,441, including Country Star ($596,865, Darley Alcibiades S. [G1] (KEE, $310,000), etc.), Mushka ($157,100, Demoiselle S. [G2] (AQU, $120,000)), Acoma (at 3, 2008, $134,564, Dogwood S. [G3] (CD, $66,-904)), Roman Emperor ($159,803, Barbaro S. [L] (PIM, $60,000), etc.).

1st dam
**SECRET LIAISON**, by Housebuster. 7 wins in 14 starts, 3 to 5, $342,719, Rancho Bernardo H. [G3] (DMR, $90,000), Sacramento H. (GG, $31,-000), 2nd A Gleam H. [G2] (HOL, $40,000). Dam of 1 other registered foal, 1 of racing age, 1 to race.

2nd dam
**PENNANT WINNER**, by Crafty Prospector. Unraced. Sister to **R. ASSOCIATE**. Dam of 6 foals, 4 to race, 2 winners, including--

**SECRET LIAISON** (f. by Housebuster). Stakes winner, above.

3rd dam
**Letty's Pennant**, by Bold Forbes. 3 wins at 3, $48,100, 2nd Peach Blossom S. [OR]. Half-sister to **SACAHUISTA** [G1] ($1,298,842, champion 3-year-old filly), **FAR FLYING-L**, **Johns Treasure [G1]**. Dam of 9 winners, incl.--

**R. ASSOCIATE** 8 wins, 2 to 6, $225,065, in N.A./U.S., Budweiser Emerald H. [L] (EMD, $41,250), Lord Juban S. (CRC, $24,000), etc.; winner at 5, $84,000, in Canada, Lieutenant Governors' H. [G3] (HST, $75,000), 2nd John Longden 6,000 H. (HST, $9,000). (Total: $293,502).

**Pennant Fever.** 3 wins to 3, $87,222, 3rd Golden Rod S. [G3]. Dam of--


**ROARING FEVER.** 4 wins, 2 to 4, $219,655, Alysheba S. (MED, $39,000), 2nd Cowdin S. [G3] (BEL, $21,384), Paterson S. (MED, $9,000), etc.

Hollywood Heidi. Dam of 8 foals, 6 to race, all winners, including--

**Drink a Toast.** 4 wins, 3 to 6, $120,910, 3rd Cherokee River Stables Turf Classic S. [L] (TAM, $11,990), Flying Pidgeon H. [L] (CRC, $11,000). Sister Nicolle. 3 wins at 3 in Chile. Dam of **NOBLE GUERRERO** (11 wins, Total: $104,892, General Jose Miguel Carrera Verdugo [G3], etc.).

Engagements: Breeders' Cup.
Foaled in Kentucky. (KTDF).