Consigned by Robert E. Courtney/Crestfield Farm LLC, Agent V

Barn

BAY COLT

Foaled February 17, 2004

Hip No.

1680

By E DUBAI (1998). Stakes winner of 4 races, 2 to 4, \$800,800, in N.A., Suburban H. [G2] (BEL, \$300,000), Dwyer S. [G2], 2nd Travers S. [G1], Super Derby [G1], Peter Pan S. [G2]; winner in 1 start at 3 in United Arab Emirates. Half-brother to stakes winner No Matter What. His first foals are yearlings of 2005. Son of stakes winner Mr. Prospector, leading sire twice, sire of 182 stakes winners, 16 champions, including Gulch (\$3,-095,521, Breeders' Cup Sprint [G1], etc.), Forty Niner [G1] (\$2,726,000).

## 1st dam

HAUSMAN, by Greinton (GB). 2 wins at 3, \$38,730. Dam of 8 other registered foals, 8 of racing age, 6 to race, 5 winners, including--

METER MAID (f. by Ğeiger Counter). 11 wins at 3 and 4, \$557,698, Gardenia H. [G3], Ellis Park Breeders' Cup H. [L] (ELP, \$68,010), HBPA H. [L] (ELP, \$62,500), Queen Breeders' Cup S. [L] (TP, \$46,480), Singing Beauty S.-R (LRL, \$22,890), 2nd Turfway Breeders' Cup S. [G2], 3rd Humana Distaff H. [G3], Thoroughbred Club of America S. [G3], HBPA H. [L] (ELP, \$10,500). Dam of 1 foal to race--

**LEMON MAID** (f. by Lemon Drop Kid). 3 wins in 4 starts at 3, 2005, \$16,800 & \$204,582(CAN), Star Shoot S. [L] (WO, \$83,250(CAN)), Hill 'n' Dale S. [L] (WO, \$67,032(CAN)), 2nd Selene S. **[G3]** (WO, \$54,300(CAN)).

**Haus of Dehere** (c. by Dehere). 5 wins, 2 to 6, \$174,126, 2nd Crown Royal || American Turf S. **[G3]**, 3rd Bashford Manor S. **[G3]**.

Sacred Vow (g. by Silver Deputy). 6 wins, 3 to 5, 2005, \$50,875. Princess Sequoia (f. by Cherokee Run). Winner at 4, 2005, \$40,120.

## 2nd dam

DOWERY, by Full Pocket. 13 wins in 25 starts, 2 to 4, \$398,677, Cotillion S.-G3, Vizcaya H.-L, Anne Arundel H.-L, Miramar S., Begonia S., [Q], 2nd Maskette S. [G1], Susquehanna H. [L], Coral Gables H.-L, 3rd Spinster S. [G1], Molly Pitcher H. [G2], Meadowbrook Farm H. [L], [Q], etc. Halfsister to RELUCTANT GUEST [G1], ENTERTAIN [L] (sire). Dam of-

MINISTER WIFE (f. by Deputy Minister). 4 wins at 2, \$318,217, Demoiselle S. [G2], Pocahontas S. [L] (CD, \$73,385), 2nd Bonnie Miss S. [G2], Davona Dale S. [G3], Bourbonette S. [L] (TP, \$20,000). Producer. Richly Rewarded. Unraced. Dam of 5 foals to race, 3 winners, including--

BLUE SKY PRINCESS (f. by Conquistador Cielo). 5 wins to 3, \$253,-015, Anne Arundel S. [L] (LRL, \$45,000), Twixt S.-R (PIM, \$60,000), Caesar's Wish S.-R (PIM, \$45,000), etc. Dam of INNER HARBOUR (c. by Capote, \$350,936, Annapolis S. [L] (LRL, \$60,000), etc.).

VAGUELY RICH (f. by Caveat). 4 wins at 3 and 4, \$134,150, Maryland Million Ladies S.-R (LRL, \$55,000).

Engagements: NTRA, Breeders' Cup.

Foaled in Kentucky. (KTDF).