	Consigned by Millennium Farms Kentucky, Agent IV		
Barn 39	DARK BAY OR BROWN COLT Foaled February 14, 2004	Hip No. 4387	
DARK BAY O	Forty Niner	Mr. Prospector File	
	West Acre Narrate	Unional Pleasure State	
BROWN COL		Sovereign Dancer Sun Gate	
	(1988)	Diplomat Way Lotta Miss	

By WEST ACRE (1995). Unraced. Sire of 4 crops of racing age, 90 foals, 41 starters, 30 winners of 78 races and earning \$1,781,629 in N.A., including Ivanavinalot (\$647,300, Bonnie Miss S. [G2] (GP, \$120,000), etc.), Tiz a Dancer (at 3, 2004, \$57,330, 3rd Lenta S. (CRC, \$3,850), etc.), Najibes Acre (to 3, 2004, \$53,005, 2nd Mia's Hope S. (CRC, \$8,000), etc.), Eliza's Cat (\$47,750, 2nd Kindergarten S. [L] (PHA, \$15,000), Nonour (7 wins to 4, 2004, \$119,674), Dancing King (\$85,060), Northern Acre (\$68,698).

## 1st dam

JACKIE'S GATE, by Gate Dancer. Winner at 2, \$21,900. Dam of 8 other registered foals, 8 of racing age, including a 2-year-old of 2004, 7 to race, 4 winners- BUNKER HILL ROAD (c. by Cahill Road). 5 wins, 2 to 4, \$214,639, Crab- Lapple S. (OP \$24,000) 2rd Babel S. [G2] Southword S. [G2] Cover

|| apple S. (OP, \$24,000), 3rd Rebel S. **[G3]**, Southwest S. **[G3]**, Governor's H. [L] (ELP, \$10,500).

Bessette (f. by Quest for Fame (GB)). 6 wins, 3 to 6, \$116,102.

Portal (c. by Cahill Road). 2 wins at 3, \$99,410.

Shureamsweet (f. by Siphon (BRZ)). Winner at 3, placed at 4, 2004, \$12,860. **2nd dam** 

RIVER WAY, by Diplomat Way. 4 wins, 2 to 4. Dam of 11 winners, including--GREEK WAY (f. by Greek Answer). 12 wins, 2 to 5, \$119,934, Joe Jaffe H. || [OR], Honorable Miss H.-R, 2nd Linda H. Producer.

Thames (g. by Sovereign Dancer). 13 wins, 2 to 7, \$140,548, 2nd Sam F. || Davis Breeders' Cup S. (TAM, \$11,250), 3rd Smile H. [L] (CRC, \$5,863), || Inaugural S. (TAM, \$2,335).

**Medieval Eve** (f. by Medieval Man). 8 wins, 3 to 6, \$117,892, 3rd Bird of || Paradise H. (CRC, \$2,439), Tannehill S. (BIR, \$1,608), etc. Producer.

Frozen Brook (f. by Polar Palace). 2 wins at 2, \$18,301, 3rd Hibiscus H.

Practical Way. Winner at 2, \$15,158. Dam of 9 winners, including--

**Omen Way** (g. by Olympio). 14 wins, 2 to 9, 2004, \$141,407, 3rd Ambernash S. [L] (LRL, \$8,250), Matt Scudder S. (MED, \$4,800).

Zigway (f. by Zignew). 10 wins, 2 to 5, \$108,539, 3rd Iowá Breeders' Oaks-R (PRM, \$7,248).

Tales of the River. 5 wins, 3 to 5, \$35,734. Sent to Philippines. Dam of--

Northbound River (f. by Niosk). 5 wins at 3 and 5, \$21,316, 3rd Minnesota Stallion Auction Lassie S.-R (AP, \$3,850).

## 3rd dam

Lotta Miss, by Beau Busher. 2 wins at 2, 2nd Bewitch S., etc. Half-sister to GLENARY (\$82,449, Yo Tambien H., etc.). Dam of 10 winners, incl.--SEEN ALOT. 5 wins, 2 to 6, \$26,636, Lafayette S.

Stakes-placed winners: **Segregationist** (\$92,395), **Miss Agitate** (\$17,202). **Engagements: Florida Stallion S.** 

Foaled in Arkansas.