Consigned by James B. Keogh (Grovendale), Agent VII

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Hip No. Barn BAY COLT 24 Foaled May 11, 2020 Bodemeister Empire Maker Untouched Talent BAY COLT

By ALWAYS DREAMING (2014). Classic winner of 4 races at 3, \$2,415,860, Kentucky Derby [G1] (CD, \$1,635,800), Xpressbet Florida Derby [G1] (GP, \$589,000), 2nd Gulfstream Park Hardacre Mile S. [G2] (GP, \$59,400), 3rd Jim Dandy S. [G2] (SAR, \$60,000). Half-brother to black-type winners Hot Dixie Chick, Positive Spirit. His first foals are yearlings of 2021. Son of black-type winner Bodemeister, sire of 18 black-type winners, including American Anthem [G2] (6 wins, \$848,490), Cheermeister [G3] (\$236,670).

1st dam

Dixieland Dudes, by First Dude. Winner at 3 and 5, \$72,910, 3rd Florida Sire Three Ring S.-R (GP, \$15,000). Sister to **DUDE FANTASY**. Dam of 1 registered foal, above.

2nd dam

DIXIELAND FANTASY, by Dixieland Band. Unraced. Dam of 11 winners, incl.--**DUDE FANTASY** (f. by First Dude). 2 wins at 2, \$337,160, Florida Sire My || Dear Girl S.-R (GP, \$300,000).

DIXIE DREAMER (f. by Mutakddim), 5 wins at 2 and 5, \$312,252. Pepsi Bassinet S. [L] (RD, \$60,000), U Can Do It H. (CRC, \$56,000), 2nd Sunshine Millions Filly and Mare Sprint S.-R (SA, \$60,000), 3rd Mountaineer Juvenile Fillies S. [L] (MNR, \$8,500). Producer.

DIXIE HIGH (f. by Anet). 2 wins at 2, \$125,945, Barretts Debutante S.-R || (FPX, \$60,665), 3rd Ocala Stud Oaks-R (GP, \$30,000).

Dixieland Dudes (f. by First Dude). Black-type-placed winner, above. 3rd dam

SARATOGA TEN, by Saratoga Six. 3 wins at 2 and 4, \$122,620. Dam of--Rahrahsixboombah. Winner at 3, \$21,669. Dam of 4 winners, including--

LIFE AT TEN. 8 wins, 2 to 5, \$1,277,515, Beldame S. **[G1]** (BEL, \$210,-000), Ogden Phipps H. **[G1]** (BEL, \$150,000), Delaware H. **[G2]** (DEL, \$450,000), Sixty Sails H. [G3] (HAW, \$120,000), Snit S. (AQU, \$40,-200), Rare Treat S. (AQU, \$39,000), etc. Dam of Singing Bullet (3) wins, \$800,764, 3rd Amsterdam S. **[G2]** (SAR, \$20,000)).

Oklahoma Morn. Winner at 3 and 4, \$93,650. Producer. Granddam of **My**

Leap of Faith (2 wins, \$20,439, 3rd Gold Rush Futurity (ARP, \$5,000)).

4th dam

BELLE O' REASON, by Hail to Reason, 7 wins, 3 to 5, \$106,970, Brentwood S., Convenience S., 3rd Santa Ana H. twice. Half-sister to **RELAUNCH** (\$278,100), MOON GLITTER, BATTLE CALL, Warm Front. Dam of--Mystic Reason. Winner, €41,925, in France, 2nd Prix Belle de Nuit [L], etc. [1] (Total: \$47,248). Granddam of **MEDICINE PATH** [L] (Total: \$185,371). Chimes. 2 wins. Dam of **CHIMES BAND [G2]** (Total: \$416,961, sire), etc.

Engagements: Breeders' Cup.

Foaled in Kentucky. (KTDF).